



# Modeling hydrogen permeation through a thin titanium oxide film and palladium

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## ABSTRACT

Models that describe hydrogen permeation through a thin TiO<sub>2</sub> film deposited on Pd have been developed based on a mass-balance equation consisting of diffusion, reversible hydrogen absorption/desorption, and irreversible hydrogen trapping. These models were numerically simulated by the finite element method. By comparing model simulations with experimental permeation curves, values of the parameters associated with permeation, such as diffusion coefficients, absorption and desorption rate constants, trapping rate constants, and saturation concentrations, can be evaluated. The TiO<sub>2</sub> film noticeably impedes hydrogen permeation, essentially due to slow hydrogen transport in the oxide. The diffusion coefficient of hydrogen in TiO<sub>2</sub> was found to be 10<sup>-13</sup> cm<sup>2</sup>/s, three orders of magnitude lower than that in Ti metal.

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## 1. Introduction

Titanium and its alloys have many industrial applications thanks to their excellent corrosion resistance and high specific strength. However, they are potentially susceptible to hydrogen-induced cracking (HIC) as a consequence of hydrogen absorption [1]. Hydrogen absorbed into Ti-alloys results in the formation of hydrides and fast crack growth which ultimately could lead to failure. Generally, titanium is covered by a passive titanium oxide (TiO<sub>2</sub>) film. Though very thin (usually a few nanometers), this compact film acts not only as a protective layer against corrosion but also as a barrier to hydrogen absorption into the metal [2–5]. The impermeability of this film is, therefore, the limiting feature preventing HIC in Ti-alloys.

Hydrogen permeation through TiO<sub>2</sub> films is a complex process involving interfacial charge transfer, adsorption, absorption, trapping, and transport, and, thus, is inherently influenced by properties of the oxide, such as the chemical composition and structure, the presence of Ti<sup>n+</sup> interstitials and/or oxygen vacancies, the type and concentration of impurities, hydrogen solubility, the adsorption characteristics of the surface, and the oxide thickness, porosity and uniformity [6]. The mechanism by which the oxide influences hydrogen permeation into Ti and its alloys is still not well established.

In aqueous solutions, measurable hydrogen absorption requires cathodic polarization leading to redox transformations within the oxide or the activation of “hydrogen windows” at defects in the film [7]. Torresi et al. [8] suggested that the activation energy for hydrogen

evolution on passive titanium was much higher than on bare metal. Several studies [5,9,10] have shown that diffusion of hydrogen in TiO<sub>2</sub> is much slower than in Ti metal. Thus, the retardation of hydrogen permeation by TiO<sub>2</sub> films may be due to a combination of low hydrogen adsorption at the oxide surface and/or slow hydrogen transport in the oxide. In general, it is difficult to predict the rate of hydrogen transport through a TiO<sub>2</sub> film and how many hydrogen atoms, generated on the TiO<sub>2</sub> surface, reach the Ti substrate.

In this work, we present models for hydrogen permeation through a thin TiO<sub>2</sub> film deposited on Pd. These models are solved by the finite element method using COMSOL Multiphysics, and compared with experimental permeation measurements.

## 2. Experimental details

Due to complications caused by the formation of hydrides in Ti metal, a thin TiO<sub>2</sub> film deposited on a Pd foil was used, referred to as TiO<sub>2</sub>/Pd. Pd was selected as the substrate because of its high solubility for hydrogen and rapid kinetics for hydrogen absorption and transport [11,12]. Thin TiO<sub>2</sub> films were deposited on Pd coupons of 0.1 mm thickness using thermal evaporation in a high vacuum system (<2.0 × 10<sup>-6</sup> Pa). The deposition rate and thickness of the TiO<sub>2</sub> film were monitored and measured by a quartz crystal micro-balance.

A Devanathan [13] electrochemical cell was used to measure hydrogen permeation through TiO<sub>2</sub>/Pd (Fig. 1). The TiO<sub>2</sub>/Pd electrode is in the form of a membrane separating the cell into two compartments. Hydrogen is generated galvanostatically on the TiO<sub>2</sub>/solution interface by water reduction, and a fraction of the hydrogen atoms produced is absorbed into the oxide. The hydrogen atoms then transport through the TiO<sub>2</sub>/Pd membrane to be re-oxidized at the Pd/solution interface at a potential at which hydrogen oxidation is diffusion controlled.

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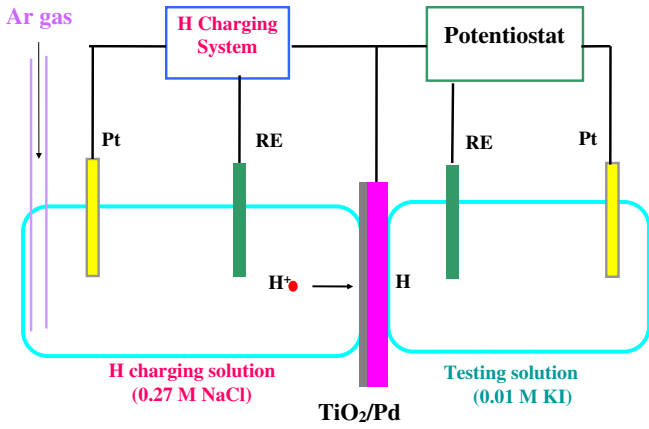


Fig. 1.  $\text{TiO}_2/\text{Pd}$  electrode acting as a membrane separating the Devanathan cell into two compartments: the left side of the membrane is galvanostatically charged, and the right compartment is potentiostatically maintained at  $0.18 V_{\text{SCE}}$ .

The experimental procedures have been described in detail elsewhere [14].

The anodic current density (permeation current density) recorded at the Pd/solution interface represents the variation in the hydrogen flux exiting the  $\text{TiO}_2/\text{Pd}$  membrane, and thus provides a sensitive and convenient measure of the hydrogen permeation and diffusivity. Fig. 2 shows the permeation current densities at the charging current density of  $80 \text{ nA/cm}^2$  through a Pd coupon and through Pd covered by a 24 nm thick  $\text{TiO}_2$  film, while Fig. 3 shows the permeation current densities through the  $\text{TiO}_2$ -covered Pd at charging current densities of  $80 \text{ nA/cm}^2$  and  $40 \text{ nA/cm}^2$ . These curves exhibit some typical features of a diffusion–absorption–trapping (DAT) process [15]. After the initiation of charging, the permeation current density remained at a steady, background value for a period (lag-time),  $t_L$ , before increasing, first rapidly, then more slowly to a steady-state value. Once steady-state was achieved, the charging current was switched off, and the permeation current density decreased back to the background value, but not immediately. It is clear from Fig. 2 that  $\text{TiO}_2$  hinders hydrogen permeation significantly, the lag-time through the  $\text{TiO}_2$ -covered Pd being  $\sim 2.3$  times longer than through Pd alone. The lag-time also depends on the charging current density (Fig. 3), being  $\sim 1.7$  times longer at a charging current density of  $40 \text{ nA/cm}^2$  compared to  $80 \text{ nA/cm}^2$ .

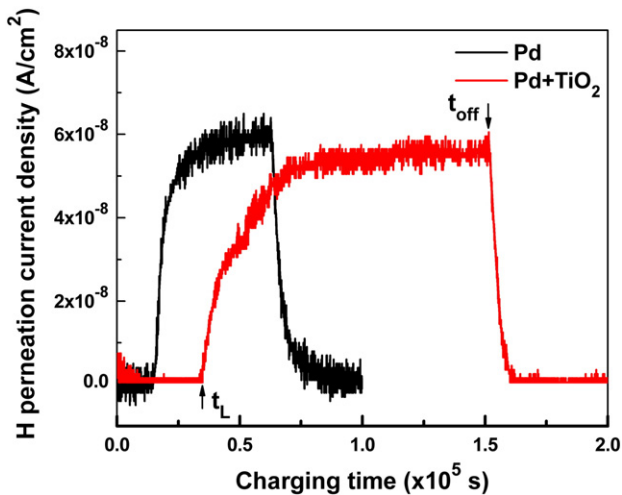


Fig. 2. Permeation current densities through Pd (—) and  $\text{TiO}_2$ -covered Pd (—) at a charging current density ( $i_0$ ) of  $80 \text{ nA/cm}^2$ , where  $t_L$  is the lag-time and  $t_{\text{off}}$  is the time when the hydrogen charging current was switched off.

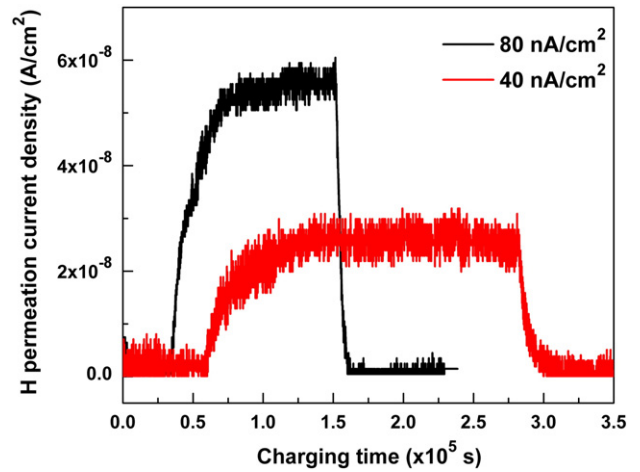


Fig. 3. Permeation current densities through  $\text{TiO}_2$ -covered Pd at charging current densities ( $i_0$ ) of  $80 \text{ nA/cm}^2$  (—) and  $40 \text{ nA/cm}^2$  (—).

### 3. Permeation models

Early theoretical treatments for hydrogen permeation through a metal considered only diffusion [16–18]. Under such a simplification, the permeation current density,  $i(t)$ , is given by [19]

$$\frac{i(t)}{i_0} = f_H \left\{ 1 - \frac{4}{\pi} \sum_{n=0}^{\infty} \frac{(-1)^n}{(2n+1)} \exp \left[ -\frac{(2n+1)^2 \pi^2 D t}{4L^2} \right] \right\} \quad (1)$$

where  $i_0$  is the charging current density,  $f_H$  is the charging efficiency defined as the ratio of the hydrogen produced to that absorbed,  $D$  is the hydrogen diffusion coefficient,  $F$  is the Faraday constant, and  $L$  is the thickness of the metal. The charging efficiency can be determined from the ratio of the steady-state permeation current density to the charging current density.

However, significant deviations were observed between experimental results and the diffusion-only model, because hydrogen may also be absorbed (reversibly trapped) and/or trapped (irreversibly) at defects or form hydrides [20–23]. McNabb and Foster [24] modified Fick's second law to include an absorption/desorption term, namely

$$\begin{aligned} \frac{\partial C}{\partial t} + N_r \frac{\partial n_r}{\partial t} &= D \frac{\partial^2 C}{\partial x^2} \\ \frac{\partial n_r}{\partial t} &= k_r C(1-n_r) - p n_r \end{aligned} \quad (2)$$

where  $N_r$  is the number of absorption sites per unit volume,  $n_r$  is the fraction of these sites occupied, and  $k_r$  and  $p$  are the absorption and desorption rate constants, respectively. If absorption/desorption is much faster than diffusion, allowing the hydrogen to reach local equilibrium, they showed that, for low hydrogen concentrations, Eq. (2) could be reduced to the classical diffusion equation with  $D$  replaced by the apparent diffusivity,  $D_A$ , given by

$$D_A = \frac{D}{1 + N_r k_r / p} \quad (3)$$

and hydrogen permeation in a system with absorption/desorption would behave similarly to that in an absorption-free system except that the hydrogen atoms appear to move a factor of  $(1 + N_r k_r / p)^{-1}$  slower.

The presence of defects, such as dislocations, grain boundaries, voids, and impurities, can act as traps for hydrogen in metal, since these sites have greater potential energy wells than those associated

with normal interstitial sites in the lattice [25,26]. The combined effects of absorption and trapping can be represented by Eq. (4) [27]

$$\begin{aligned} \frac{\partial C}{\partial t} &= D \frac{\partial^2 C}{\partial x^2} - N_r \frac{\partial n_r}{\partial t} - N_i \frac{\partial n_i}{\partial t} \\ \frac{\partial n_r}{\partial t} &= k_r C(1 - n_r) - p n_r \\ \frac{\partial n_i}{\partial t} &= k_i C(1 - n_i) \end{aligned} \quad (4)$$

in which  $N_i$ ,  $n_i$ , and  $k_i$  are similar to the terms for absorption/desorption in Eq. (2), but refer to irreversible traps. When local equilibrium can be established and the fractional occupancies are very low, the apparent diffusion coefficient,  $D_{AT}$ , can be approximated by the equation

$$D_{AT} = D \left[ \left( 1 + \frac{N_r k_r}{p} \right) \cdot \frac{3}{\kappa} \left( \frac{\sqrt{\kappa}}{\tanh \sqrt{\kappa}} - 1 \right) \right]^{-1} \quad (5)$$

where the trap strength,  $\kappa$ , is given by  $N_i k_i L^2 / D$ . However, analytical solutions are not available for this generalized case incorporating both absorption and trapping [28].

The present model considers three processes, namely, (a) hydrogen diffusion, (b) reversible hydrogen absorption/desorption, and (c) irreversible hydrogen trapping as schematically illustrated in Fig. 4, and will consider permeation through both Pd and through TiO<sub>2</sub> covered Pd (TiO<sub>2</sub>/Pd) in Sections 3.1 and 3.2, respectively.

### 3.1. Model for permeation through Pd

Before considering hydrogen permeation through an oxide film on Pd, it is necessary to first consider hydrogen permeation through Pd alone. Since the surface area of the Pd coupon is much greater than its thickness, a one-dimensional model is applicable. The mass balance equation accounting for the three processes can be written as

$$\frac{\partial}{\partial t} C_D(x, t) = D \frac{\partial^2}{\partial x^2} C_D(x, t) - \frac{\partial}{\partial t} [C_A(x, t) + C_T(x, t)] \quad (6)$$

where  $C_D$ ,  $C_A$ , and  $C_T$  are the concentrations of diffusible (free), absorbed (reversible), and trapped (irreversible) hydrogen in Pd, respectively, and  $D$  is the hydrogen diffusion coefficient in Pd. The first term on the right-hand side of Eq. (6) represents the change in the concentration as a result of diffusion, while the second represents the change due to hydrogen absorption and trapping.

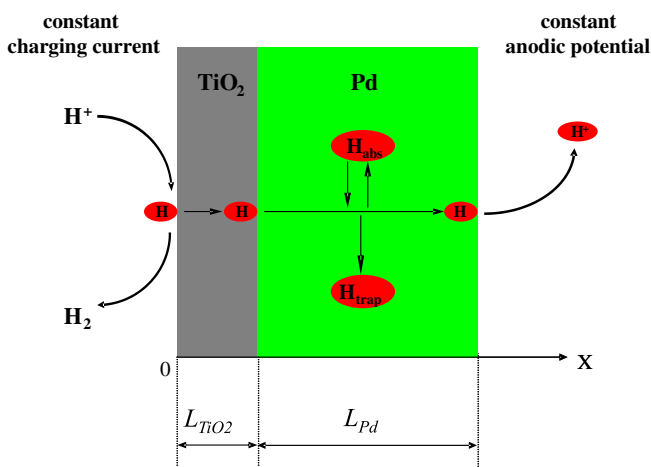


Fig. 4. Schematic illustration of hydrogen permeation through a TiO<sub>2</sub>/Pd system.

Reversible absorption (hereafter referred to as absorption) is a dynamic process in which hydrogen absorbs and desorbs. The rate equation, assuming first order kinetics, can be written as

$$\frac{\partial}{\partial t} C_A(x, t) = k_A C_D(x, t) - k_D C_A(x, t) \quad (7)$$

where  $k_A$  and  $k_D$  are the rate constants for absorption and desorption, respectively. Trapping is an irreversible process, and its rate is assumed to be linearly proportional to the number of available trapping sites, i.e.

$$\frac{\partial}{\partial t} C_T(x, t) = k_T \left( 1 - \frac{C_T(x, t)}{C_T^s} \right) C_D(x, t) \quad (8)$$

where  $k_T$  is the trapping rate constant, and  $C_T^s$  is the saturation concentration of trapped hydrogen.

The two surfaces of the Pd coupon are either galvanostatically or potentiostatically controlled, yielding the boundary conditions,

$$\begin{aligned} -D \frac{\partial}{\partial x} C_D(x=0, t) &= f_H \frac{i_0}{F} \\ C_D(x=L, t) &= 0 \end{aligned} \quad (9)$$

where  $L$  is the thickness of the Pd coupon. Initially, the coupon is free of hydrogen, i.e.

$$C_D(x, t=0) = C_A(x, t=0) = C_T(x, t=0) = 0. \quad (10)$$

Once steady state is established, the charging current is turned off, and the hydrogen absorbed during charging begins to be released. During this discharge period, the mass balance is governed by

$$\frac{\partial}{\partial t} C_D(x, t) = D \frac{\partial^2}{\partial x^2} C_D(x, t) - [k_A C_D(x, t) - k_D C_A(x, t)]. \quad (11)$$

Eq. (11) does not contain a trapping term because this process is irreversible, and does not occur after all available sites have been filled. During a discharge period, the hydrogen will be released from both sides of the Pd coupon under the conditions,

$$C_D(x=0, t > t_c) = C_D(x=L, t > t_c) = 0 \quad (12)$$

where  $t_c$  is the charging time.

### 3.2. Model for permeation through TiO<sub>2</sub>-covered Pd

For simulations dependent on meshing, such as finite element methods, difficulties are often encountered in models containing thin layers since large geometric scale variations are present (in the present case a 24 nm film on a 0.1 mm thick Pd substrate). Three approaches have been attempted. The first approach used actual dimensions but different mesh densities in the TiO<sub>2</sub> and Pd. Simulations appeared to yield reasonable results for certain parameter values but not for others. The second approach used different length scales in the TiO<sub>2</sub> and Pd subdomains, with the diffusion and absorption parameters normalized accordingly. However, normalization of the flux is ambiguous at the TiO<sub>2</sub>/Pd interface. To overcome this difficulty due to the large differences in dimensions of the TiO<sub>2</sub> film and Pd, the thin-layer approximation was applied, in which the thin TiO<sub>2</sub> film is replaced by a boundary layer sandwiched between a hypothetical fast diffusion layer (FDL) and the Pd, as demonstrated in Fig. 5.

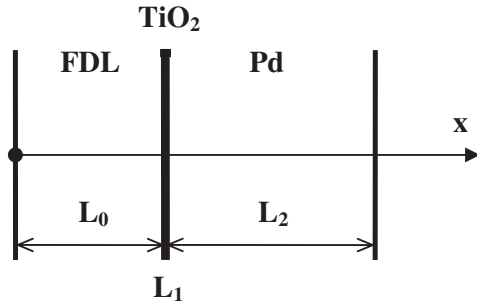


Fig. 5. Schematic illustrating the sandwich model in which the TiO<sub>2</sub> film is represented as a boundary layer between a fast diffusion layer (FDL) and the Pd substrate.

The FDL is a hypothetical layer in which diffusion is so fast that it has little effect on the subsequent TiO<sub>2</sub> and Pd, as given by

$$\frac{\partial}{\partial t} C_0(x, t) = D_0 \frac{\partial^2}{\partial x^2} C_0(x, t) \quad (D_0 \gg D_1, D_2). \quad (13)$$

Hereafter, we use subscripts '0', '1' and '2' to refer to diffusional quantities in the FDL, TiO<sub>2</sub> and Pd, respectively.

Absorption and trapping are negligible in TiO<sub>2</sub> since it is very thin. Diffusion in TiO<sub>2</sub> is not explicitly treated, but incorporated as an interior boundary condition in the sandwich model. The flux at the interior boundary is approximated by the equation,

$$J_1(t) = -\frac{D_1}{L_1} (C_2(L_0^+, t) - C_0(L_0^-, t)) \quad (14)$$

where  $C_0(L_0^-, t)$  and  $C_2(L_0^+, t)$  are the concentrations at the left and right surfaces of the boundary layer, and  $D_1$  and  $L_1$  are the hydrogen diffusion coefficient and thickness of the TiO<sub>2</sub> layer, respectively. At the interior boundary the concentrations are discontinuous, and can be calculated using the built-in features of COMSOL Multiphysics. A similar approach has been applied in modeling contact resistances between metals [29]. The Pd is still governed by Eqs. (6)–(8), and the boundary conditions at the entrance and exit are as stated in Eq. (9).

After charging for a period of time, a steady state is achieved at which all concentrations are time-independent. At steady state, these concentrations can be determined analytically as

$$\begin{aligned} C_0^{ss}(x) &= \frac{f_H i_0}{F \cdot D_0} (L_0 - x) + \frac{f_H i_0}{F} \left( \frac{L_1}{D_1} + \frac{L_2}{D_2} \right) \\ C_2^{ss}(x) &= \frac{f_H i_0}{F \cdot D_2} (L_0 + L_2 - x) \\ C_A^{ss}(x) &= \frac{k_A}{k_D} C_2^{ss}(x); \quad C_T^{ss}(x) = C_T^S \end{aligned} \quad (15)$$

where  $C_0^{ss}$  is the steady state hydrogen concentration in the FDL, and  $C_2^{ss}$ ,  $C_A^{ss}$ , and  $C_T^{ss}$  are the steady state concentrations of diffusible, absorbed, and trapped hydrogen in the Pd, respectively. Once steady state is established, the charging current is turned off. During the subsequent discharge period the TiO<sub>2</sub> film, though very thin, acts as a barrier that blocks hydrogen release from the TiO<sub>2</sub>/Pd side. Therefore the boundary conditions during discharge are given by

$$\begin{aligned} D_1 \frac{\partial}{\partial x} C_1(x = L_0, t > t_c) &= 0 \\ C_2(x = L_0 + L_2, t > t_c) &= 0. \end{aligned} \quad (16)$$

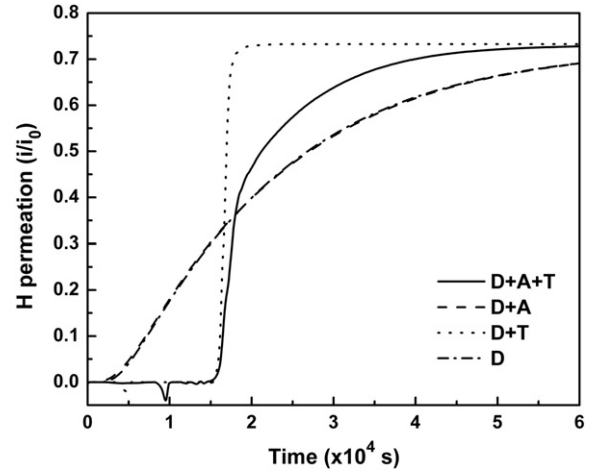


Fig. 6. Comparison of the simulation models: the present complete model (DAT), the diffusion and absorption model (DA), the diffusion and trapping model (DT), and the diffusion-only model (D).

### 3.3. COMSOL interface

Based on the mathematical models described above, a computer interface was built using the commercially available software, COMSOL Multiphysics (COMSOL Inc.). COMSOL Multiphysics is a modeling package based on the finite element method for the simulation of physical processes that are described by boundary-valued partial differential equations. The current simulations applied the Diffusion mode in the Chemical Engineering Module, COMSOL Multiphysics version 3.5.

## 4. Results and discussion

The present model includes three processes: diffusion, absorption and trapping. In Fig. 6, we compare the simulations of the present model (DAT) with the model (D) where only diffusion is included, the model (DA) where diffusion and absorption are included, and the model (DT) where diffusion and trapping are included. The simulation parameters are listed in Table 1. The parameter values are chosen one of two ways: (a) so that the simulated permeation ( $i$ ) to charging current ( $i_0$ ) ratios are equal at the half-height of the normalized steady-state current density for the DAT model (D and DA); (b) so that the model has the same lag time as the DAT model (DT). The simulations show that the D and DA models look very similar if the diffusion coefficient for the DA model is a factor  $(1 + k_A/k_D)$  of that for the D model. They also show that trapping is primarily responsible for the lag-time. This comparison confirms that the modeling of hydrogen permeation requires all three processes, diffusion, absorption and trapping be taken into account.

Simulations using the complete model can now be compared with experimental permeation curves. The simulations were first applied to a Pd-only system to obtain the permeation parameters in Pd, and then extended to the TiO<sub>2</sub>/Pd system to derive the parameters for the TiO<sub>2</sub> film. The values of simulation parameters are tabulated in Table 2. The values of  $D_0$  and  $L_0$  were selected so that the FDL had no effect on the simulation results of TiO<sub>2</sub>/Pd.

Table 1  
Simulation parameters for comparisons of the D, DA, DT, and DAT models.

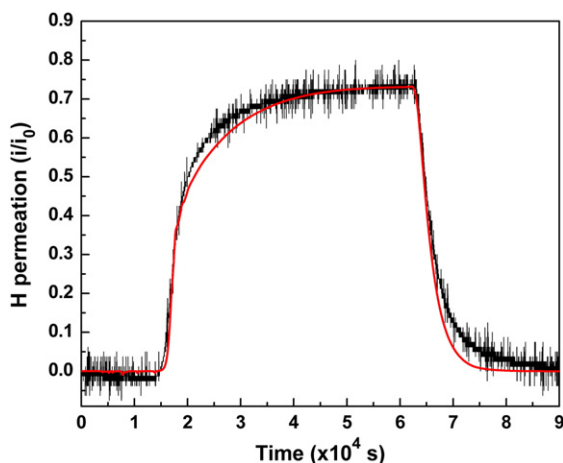
Model	$D_{Pd}$	$k_A$	$k_D$	$k_T$	$C_T^S$
DAT	$3.34 \times 10^{-11} \text{ m}^2/\text{s}$	$1 \text{ s}^{-1}$	$0.0125 \text{ s}^{-1}$	$10 \text{ s}^{-1}$	$0.58 \text{ mol}/\text{m}^3$
DT	$3.34 \times 10^{-11} \text{ m}^2/\text{s}$	0	0	$10 \text{ s}^{-1}$	$0.957 \text{ mol}/\text{m}^3$
DA	$3.34 \times 10^{-11} \text{ m}^2/\text{s}$	$1 \text{ s}^{-1}$	$0.00625 \text{ s}^{-1}$	0	0
D	$2.07 \times 10^{-13} \text{ m}^2/\text{s}$	0	0	0	0

**Table 2**  
Values of simulation parameters.

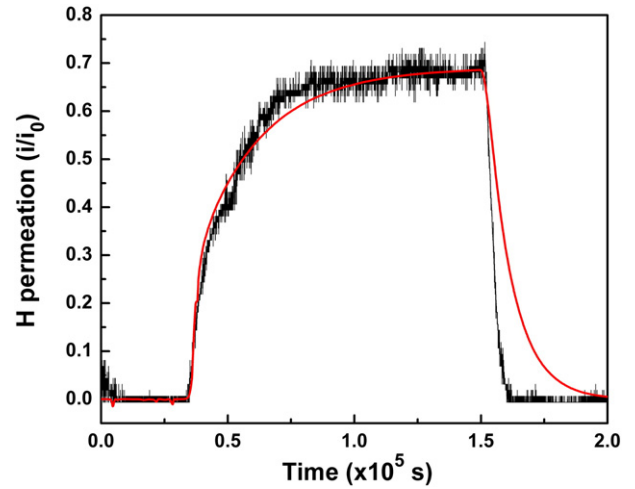
Symbol	Value	Description
$i_0$	$8 \times 10^{-4} \text{ A/m}^2$	Charging current density
$f_H$	0.6935	Charging efficiency
$t_c$	149000 s	Charging time
$L_0$	$1 \times 10^{-5} \text{ m}$	FDL thickness
$L_1$	$2.4 \times 10^{-8} \text{ m}$	TiO <sub>2</sub> thickness
$L_2$	0.0001 m	Pd thickness
$D_0$	$1 \times 10^{-5} \text{ m}^2/\text{s}$	Diffusion coefficient in FDL
$D_1$	$1 \times 10^{-17} \text{ m}^2/\text{s}$	Diffusion coefficient in TiO <sub>2</sub>
$D_2$	$3.34 \times 10^{-11} \text{ m}^2/\text{s}$	Diffusion coefficient in Pd
$k_A$	$1 \text{ s}^{-1}$	Absorption rate constant in Pd
$k_D$	$0.0125 \text{ s}^{-1}$	Desorption rate constant in Pd
$k_T$	$10 \text{ s}^{-1}$	Trapping rate constant in Pd
$C_T^{\infty}$	$0.58 \text{ mol/m}^3$	Trapping saturation in Pd

The experimental and simulated permeation curves for Pd charging at  $80 \text{ nA/cm}^2$  are compared in Fig. 7. The fit to the experimental curve is good, indicating that the model is a reasonable description of the permeation process. The charging efficiency  $f_H$  (0.7325) can be calculated from the ratio of the steady-state current density value and the charging current density. The diffusion coefficient obtained from the simulation,  $3.34 \times 10^{-7} \text{ cm}^2/\text{s}$ , is consistent with published values [12,30]. No published data are available for comparison to the absorption/desorption rate constants, the trapping rate constant, and the trapping saturation in Pd. The ratio  $k_A/k_D = 80$  indicates that the reversible absorption process is only slightly reversible, and may not be easily separable from the irreversible trapping process. The values of  $k_A$  and  $k_D$  were thus calculated from the discharge period where only reversible absorption is active. The values of  $k_T$  and  $C_T^{\infty}$  indicate that the Pd specimens have a number of traps that strongly interact with hydrogen. One possible source for such traps is the cold-working of the Pd foils during fabrication.

The experimental and simulated permeation curves for TiO<sub>2</sub>/Pd charging at  $80 \text{ nA/cm}^2$  are shown in Fig. 8. For the Pd part, the parameter values obtained from the Pd-only simulations were applied, on the assumption that the properties of the Pd are uninfluenced by the presence of the TiO<sub>2</sub> layer. The model simulation reproduced the experimental permeation curve reasonably well over the charging period, but a notable discrepancy was observed over the discharge period. During discharge, the TiO<sub>2</sub> film acts as a barrier to hydrogen release, allowing hydrogen release only from one side (cf. Eqs. (12) and (16)). Hence, discharge would be expected to be slower for TiO<sub>2</sub>-covered Pd than for bare Pd. The observed steep decrease in  $i/i_0$  without tailing cannot presently be explained, and requires further investigation.



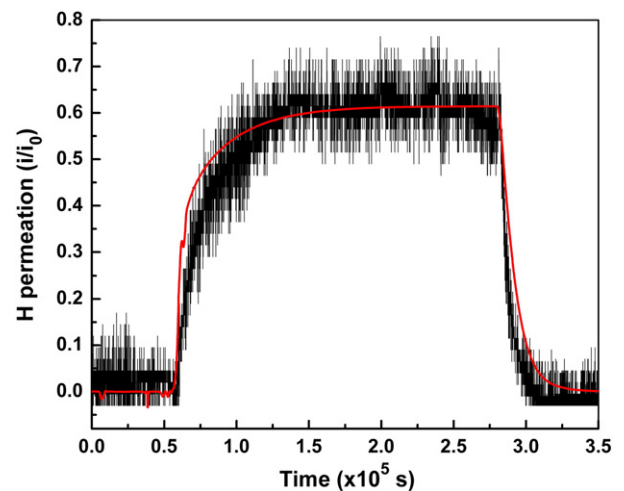
**Fig. 7.** A model simulation (—) compared to an experimental permeation curve (—) for Pd obtained at  $i_0 = 80 \text{ nA/cm}^2$ .



**Fig. 8.** A model simulation (—) compared to an experimental permeation curve (—) for TiO<sub>2</sub> deposited on Pd obtained at  $i_0 = 80 \text{ nA/cm}^2$ .

Comparison to the Pd-only system shows that the TiO<sub>2</sub> film noticeably impedes hydrogen permeation. The charging efficiency for TiO<sub>2</sub>/Pd (0.6935) is smaller than that for Pd (0.7325), indicating that a smaller fraction of the hydrogen produced on a TiO<sub>2</sub> surface is absorbed compared to that absorbed on a bare Pd surface. However, the most remarkable effect is in the time required for the permeation current density to start increasing and to achieve the steady state, which are both doubled for TiO<sub>2</sub>/Pd compared to Pd. This suggests that hydrogen transport through the oxide rather than hydrogen evolution at the oxide surface is primarily responsible for the strong retardation of hydrogen permeation through TiO<sub>2</sub> films.

Since the permeation parameters are material specific, they should not be dependent on the charging current density. Therefore, the parameters determined by simulating the behavior at a charging current density of  $80 \text{ nA/cm}^2$  should be able to simulate the behavior at a charging current density of  $40 \text{ nA/cm}^2$ . As shown in Fig. 9, the parameters obtained from the simulations at  $80 \text{ nA/cm}^2$  fit well to the permeation curve charging at  $40 \text{ nA/cm}^2$ . Although the experimental permeation curves may appear quite different in  $80 \text{ nA/cm}^2$  and  $40 \text{ nA/cm}^2$  (Fig. 3), the permeation parameters remain unchanged as expected.



**Fig. 9.** A model simulation (—) compared to an experimental permeation curve (—) for TiO<sub>2</sub> deposited on Pd charging at  $i_0 = 40 \text{ nA/cm}^2$  using the parameter values determined from a simulation of the experimental curve obtained at  $80 \text{ nA/cm}^2$ .

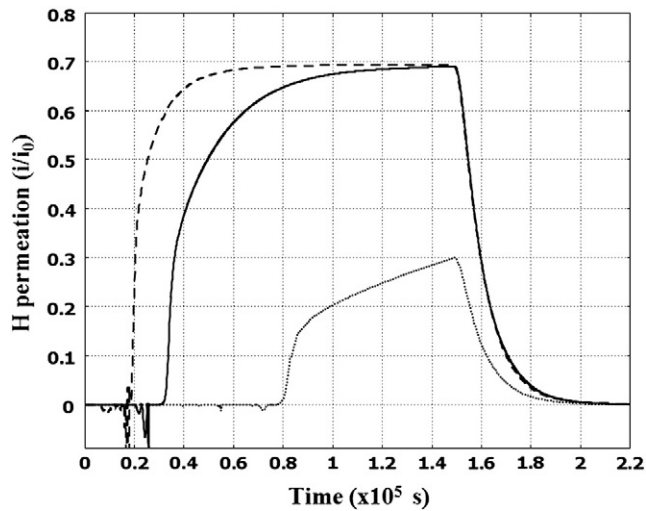


Fig. 10. Effect of diffusion in  $\text{TiO}_2$  on permeation curves: (---)  $D_1 = 10^{-12} \text{ cm}^2/\text{s}$ , (—)  $D_1 = 10^{-13} \text{ cm}^2/\text{s}$ , and (····)  $D_1 = 10^{-14} \text{ cm}^2/\text{s}$  (other simulation parameters are listed in Table 2).

The hydrogen diffusion coefficient in  $\text{TiO}_2$  films,  $D_1$ , is one of the most important parameters in predicting HIC in Ti-alloys. The value of  $D_1$  obtained in this study ( $10^{-13} \text{ cm}^2/\text{s}$ ) is three orders of magnitude lower than that in Ti metal [31]. This value is close to the value in  $\text{TiO}_2$  films formed by plasma-enhanced chemical vapor deposition on Pd ( $(3.9\text{--}5.2) \times 10^{-14} \text{ cm}^2/\text{s}$ ) [10], higher than that in thermally grown  $\text{TiO}_2$  on pure titanium ( $2.84 \times 10^{-16} \text{ cm}^2/\text{s}$ ) [4], and much higher than that obtained in single crystal rutile  $\text{TiO}_2$  ( $7.5 \times 10^{-20} \text{ cm}^2/\text{s}$ ) [5]. Our calculated value of  $D_1$  can be regarded as an apparent or effective diffusion coefficient, which includes the influence of absorption and trapping in the oxide.

Fig. 10 shows the simulation results for various values of  $D_1$ , and demonstrates that hydrogen permeation is very sensitive to hydrogen diffusion in the oxide. The slower the diffusion through  $\text{TiO}_2$ , the longer the time-lag before permeation commences, and the longer the time required to achieve steady state. By comparison with the shape of the experimental permeation curve (Fig. 2), Fig. 10 also confirms that  $10^{-13} \text{ cm}^2/\text{s}$  is an optimized value in fitting the experimental data.

Model simulation can also provide information on H behavior in Pd that is otherwise experimentally difficult to obtain. For example, Fig. 11 exhibits time evolution of the profiles of diffusible, absorbed, and trapped hydrogen that were simulated by the model for  $\text{TiO}_2/\text{Pd}$  charging at  $80 \text{ nA}/\text{cm}^2$ . The identical shape of the profiles shown in Fig. 11a and b suggests that reversible absorption is fast, and, hence, always at local equilibrium. Fig. 11c shows that the front of trapped hydrogen moves with time as the trapping sites become filled up behind, until all sites have been filled. The fluctuations and values of  $C_T$  higher than the saturation capacity are due to non-physical numerical perturbations in the calculations. Fig. 11c shows that irreversible trapping sites are saturated after  $\sim 10 \text{ h}$ , which is similar to the lag-time observed in the permeation current measurement (Fig. 2), indicating that trapping is primarily responsible for the lag-time.

## 5. Conclusions

Models describing hydrogen permeation through a thin  $\text{TiO}_2$  film deposited on Pd were developed and solved using COMSOL Multiphysics. Comparison of simulated and experimental permeation curves shows that the models provide a better understanding of the mechanistic details of hydrogen permeation through oxide-covered Ti

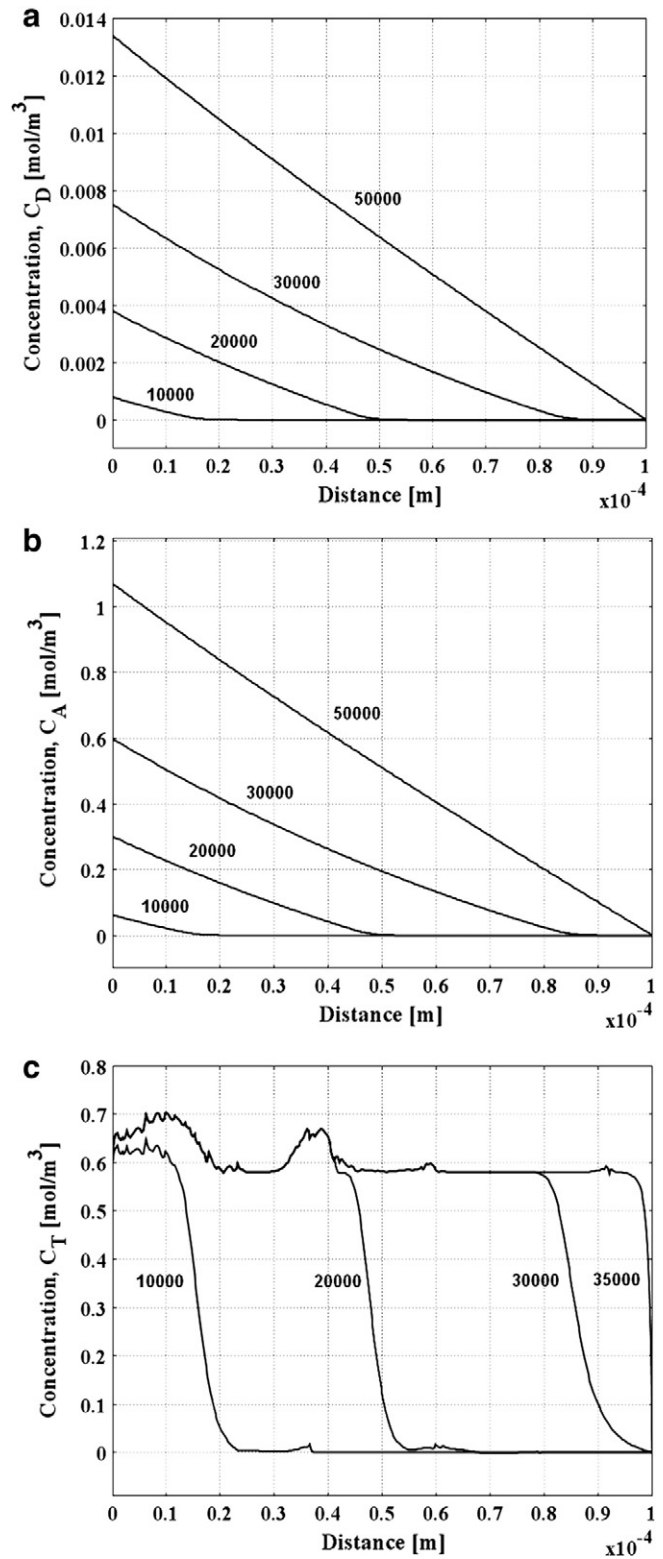


Fig. 11. Simulated hydrogen profiles as time evolves (as marked in seconds) for  $\text{TiO}_2/\text{Pd}$  charging at  $80 \text{ nA}/\text{cm}^2$ : (a) diffusible  $C_D$ , (b) absorbed  $C_A$ , and (c) trapped  $C_T$ .

and yields values of the permeation parameters, such as diffusion coefficients, absorption and desorption rate constants, trapping rate constants, and saturation concentrations. While focused specifically on the  $\text{TiO}_2/\text{Pd}$  system, the models can be readily adapted to other thin film systems where permeation depends on diffusion, reversible absorption, and irreversible trapping.

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